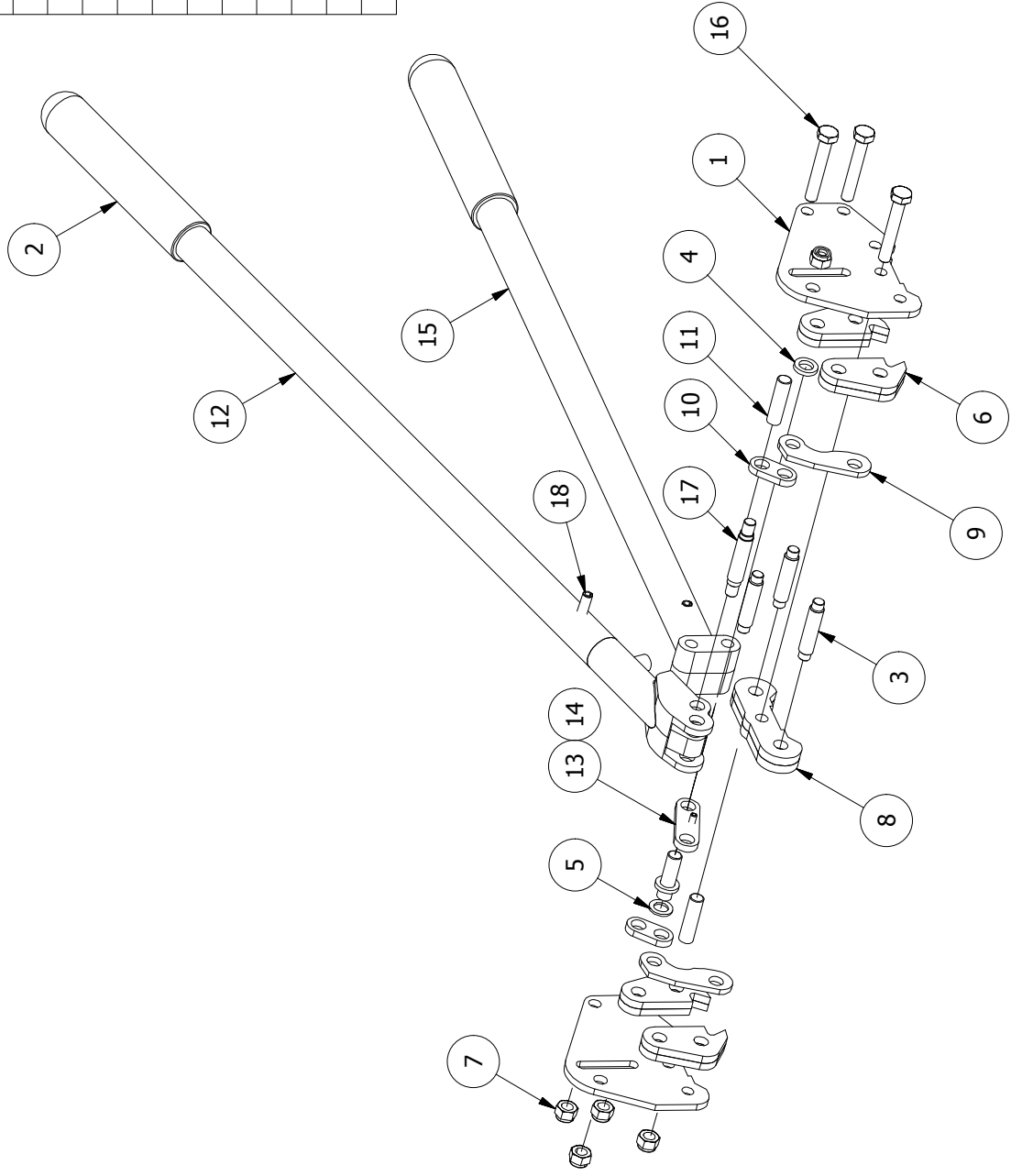


EP-1900 PARTS LIST

ITEM	QTY	PART#	DESCRIPTION
1	2	E1900-02	Side Plate
2	2	E1900-03	Handle Grip
3	3	E1900-04	Jaw Pin
4	3	E1900-05	Spacer
5	2	E1900-05-A	Spacer
6	8	E1900-06	Jaw
7	5	E1900-07	Hex Nut
8	2	E1900-08	Notcher
9	2	E1900-09	Toggle Link - Female
10	2	E1900-10	Short Link
11	3	E1900-11	Link Pin
12	1	E1900-12	Upper Handle Assembly
13	1	E1900-13	Toggle Link - Male
14	1	E1900-13-A	Roll Pin
15	1	E1900-16	Lower Handle Assembly
16	3	E1900-17	Hex Head Bolt
17	1	E1900-19	Upper Handle Pin
18	2	E1900-20	Handle Roll Pin



EP-1900 OPERATING INSTRUCTIONS



Safety Warnings

- Before using the EP-1900 please follow all safety precautions. (Ex: Safety Glasses, Gloves etc.)
- Inspect tool for worn or broken parts before operating.
- Only trained operators should use this tool.
- The EP-1900 is recommended for use with only (.028-.035) Steel Strap. Each tool is only made to work with one strap width. The EP-1900 is available for 3/4" (19mm), 1" (25mm) and 1-1/4" (32mm) steel strap.
- Watch fingers and keep them away from the front of the tool or by areas that can pinch or cut.
- Unsafe use of the EP-1900 may result in blindness, severe laceration, amputation or death.

Operating Instructions

1. Hold the EP-1900 horizontally and place the jaws of the tool over the middle of the seal. Look closely to the seal's position. If the seal is crimped to the side and not centered, the strap may break apart and loosen, which could result in severe injury or death.
2. While still holding the tool horizontally, pull the handles of the EP-1900 together. Once both of the handles are horizontal and cannot be pulled together any further, the seal will then be complete.
3. Once the seal is completed, remove the EP-1900 to inspect the seal. There should be four notches or indentations in the seal. Two notches should be centered on each side. The seal should be flat against the strapping with both ends of strap should be going through the seal. If the seal is not properly formed, remove and start over. **DO NOT USE SAME SEAL.** Trying to reseal a used seal will decrease the break strength and result in an improper seal.
4. Do not use sealer to break the strap. This may cause the strap to snap back at the user which may cause injury or death. Improper usage of the EP-1900 will result in damage to the tool and possibly cause serious injury or death. Damage to the EP-1900 will require repair or replacement at owner's expense.